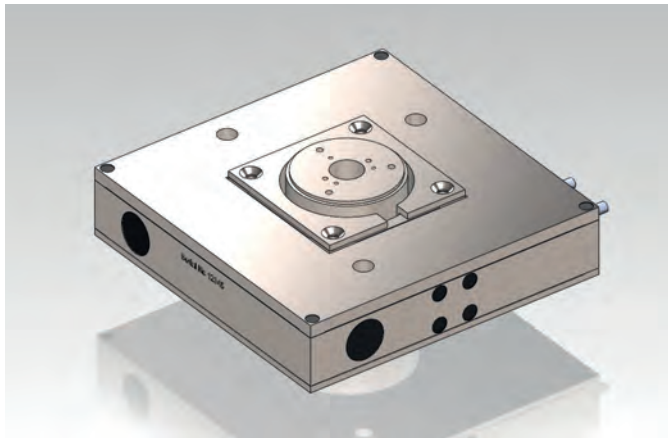




## Nano mechanisms

# NPS-XYZ-100/Z15H



The NPS-XYZ-100A/15H stage integrates the NPS-XY-100A with the hollow NPS-Z-15H to provide an optical taper right into the focal plane of the sample under test. This arrangement offers over  $100\mu\text{m}$  of travel in X & Y axes and over  $15\mu\text{m}$  travel in the Z axis.

Coupled with a range of interfacing options to our closed loop digital controller, this system provides a sophisticated and easy to implement solution for new and existing NSOM users.

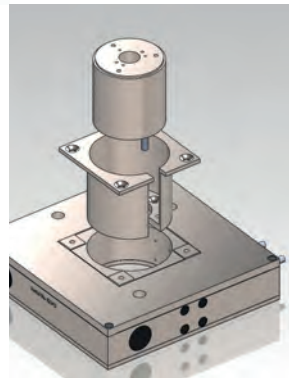
### Key features

- Sub-nanometer accuracy positioning and stability in X, Y and Z axes
- Hysteresis / linearity errors  $<0.005\%$
- Simple implementation, easy image calibration
- In-situ optimization of stage scanning response
- Exceptional short- and long- term stability

### Suggested controller

NPS3330 series closed loop controller. The NPS3000 controller is designed specifically to control Queensgate's Nanometer Precision Mechanisms. They use modern DSP techniques and combine piezo drive amplifiers, capacitance position sensing circuitry and servo control capability.

Use of PID (proportional integral differential) feedback terms greatly improves settle times and minimizes the effect of mechanical resonances. Advanced control techniques developed by Queensgate allow-21 bit resolution, providing  $0.05\text{nm}$  steps in a  $100\mu\text{m}$  range. The virtual front panel software facilitates user control of all operating parameters, including PID loop set up.



### Options

- Digital, analogue and serial control options
- Optical fiber chucks and adapter plates for custom configurations
- Ultra low noise and drift electronics





## Nano mechanisms NPS-XYZ-100/Z15H

### Specification

Axis	Parameter	Symbol	Value			Units	Comments		
<b>XY</b>	<b>Static physical</b>								
			Minimum	Typical	Maximum				
		Material	Super Invar (Bright nickel plated)						
		Size	100 x 100 x 38.5			mm	Note 1		
		*Range	$d_{xp-max}$	$\pm 50 \pm$	55	$\mu\text{m}$			
		*Scale factor	$b_{x1}$		1	$\mu\text{m}$	Note 2		
		Scale factor error ( $1\sigma$ )	$\delta b_{x1}$			0.1	%		
		Static stiffness	$k_x$		1	$\text{N}\cdot\mu\text{m}^{-1}$			
		Resonant frequency: 0g load	$f_{0-0}$		350	Hz			
		50g load	$f_{0-50}$		260	Hz			
		1000g load	$f_{0-1000}$		120	Hz			
		Maximum load				1	Kg	Note 3	
	<b>XY</b>	<b>Dynamic physical (Typical values)</b>							
			Loop settings	Fast	Medium	Slow		Note 4	
		Bandwidth	$B_{x-p}$	53	20	4	Hz		
		*Small signal settle time	$t_{x-s-s}$	15	30	1	30	ms	Note 5
		*Position noise ( $1\sigma$ )	$\delta x_{p-n}$	0.7	0.5	0.25	nm	Note 6	
		Slew rate	$u_{xp-max}$	3	2	0.5	$\mu\text{m}\cdot\text{ms}^{-1}$	Note 7	
<b>XY</b>	<b>Error terms</b>								
		*Hysteresis (peak to peak)	$\delta x_{p-hyst}$		0.005	0.01	%	Note 8	
		*Linearity error (peak)	$\delta x_{p-lin}$		0.01	0.02	%	Note 9	
		*Rotational error	$\delta \phi_x$		10	25	$\mu\text{rad}$	Note 10	
		*Rotational error	$\delta \theta_x$		5	10	$\mu\text{rad}$	Note 10	
		*Rotational error	$\delta \gamma_x$		5	10	$\mu\text{rad}$	Note 10	
		Orthogonality	$d f_{orth}$		8		mrad		
<b>Z</b>	<b>Static physical</b>								
			Minimum	Typical	Maximum				
		Material	Super Invar						
		*Range	$d_{zp-max}$	$\pm 7.5 \pm$	8.0	$\mu\text{m}$			
		*Scale factor	$b_{z1}$		1	$\mu\text{m}$	Note 2		
		Scale factor uncertainty (1s)	$\delta b_{z1}$			0.1	%		
		Static stiffness	$k_z$		20	$\text{N}\cdot\mu\text{m}^{-1}$			
		Resonant frequency: 0g load	$f_{0-0}$		900	Hz			
	Maximum load				0.5	kg	Note 3		



## Nano mechanisms NPS-XYZ-100/Z15H

### Specification (continued)

Axis	Parameter	Symbol	Value			Units	Comments
<b>Z</b>	<b>Dynamic physical (Typical values)</b>						
	Loop settings		Fast	Medium	Slow		Note 4
	3dB Bandwidth	$B_{z-p}$	80	40	10	Hz	
	*Small signal settle time	$t_{zs-s}$	5	10	30	ms	Note 5
	*Position noise (1s)	$\delta z_{p-n}$	0.5	0.2	0.1	nm	Note 6
	Slew rate	$u_{z-p-max}$	2	1	0.5	$\mu m \cdot ms^{-1}$	Note 7
<b>Z</b>	<b>Error terms</b>						
	*Hysteresis (peak to peak)	$\delta z_{p-hyst}$		0.005	0.02	%	Note 11
	*Linearity error (peak)	$\delta z_{p-lin}$		0.01	0.02	%	Note 9
	*Rotational error	$\delta \theta_z$			10	$\mu rad$	Note 10
	*Rotational error	$\delta \gamma_z$			10	$\mu rad$	Note 10

### Notes

\*These parameters are measured and supplied with each mechanism

1. With 10 mm diameter central aperture. Includes Z Stage.
2. All position commands are given in micrometers with seven digit resolution.
3. Depends on orientation. 1kg is the maximum load for gravity acting in the Z direction. 0.5kg is the maximum load for gravity acting in the X or Y axes. Loads greater than 5kg can cause damage to the flexure mechanism.
4. For dynamic operation the servo loop parameters are preset for different performances; the parameters are user settable via software control. Fast means the fastest the stage can stably move with less than 50 grams load. Medium means the maximum speed for loads up to 200 grams. Slow means the speed at which the servo loop is stable for all masses up to the maximum allowed mass - equivalently low noise setting.

5. This is the 2% settle time. It is a function of the servo loop parameters which are user controllable. The test step size is 500 nm.
6. The actual position noise of the stage.
7. The highest rate of change of true position with time that can be achieved. It is limited by the closed loop parameters; the absolute maximum value (in open loop operation) is  $\sim 3.5 \mu m \cdot ms^{-1}$ .
8. Percentage of the displacement. The hysteresis specification for a displacement of less than  $1 \mu m$  amplitude is 0.1 nm.
9. Percent error over the full range of motion.
10. Angular motion over the full range of the stage. These rotational errors are rotational errors around the Z, Y and X axes respectively.
11. Percentage of the displacement. The hysteresis specification for a displacement of less than  $1 \mu m$  amplitude is 0.2nm.